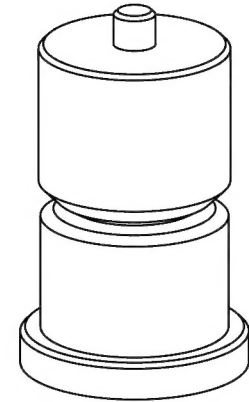
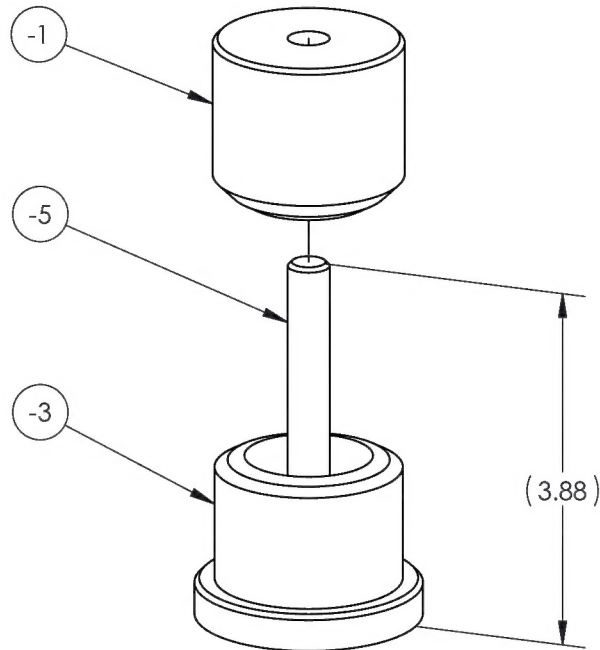


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/26/2015	RJC	JAG



NOTES:

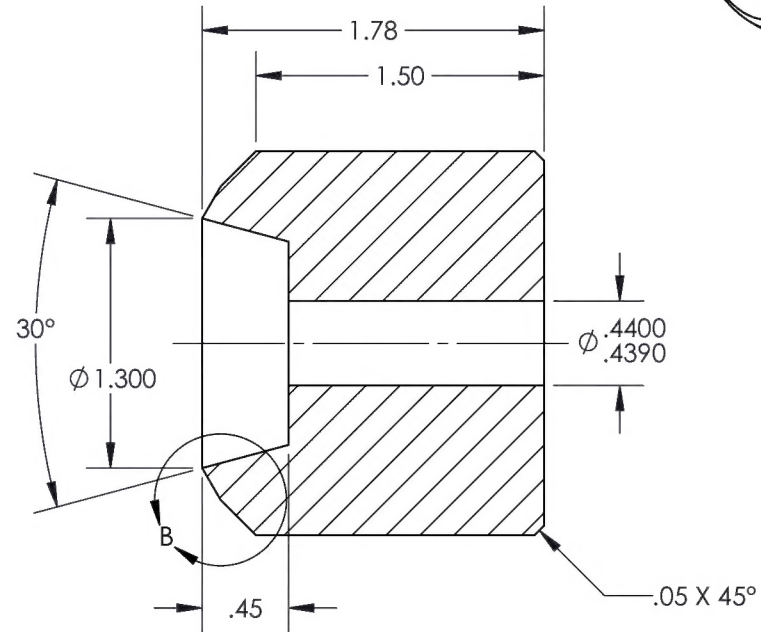
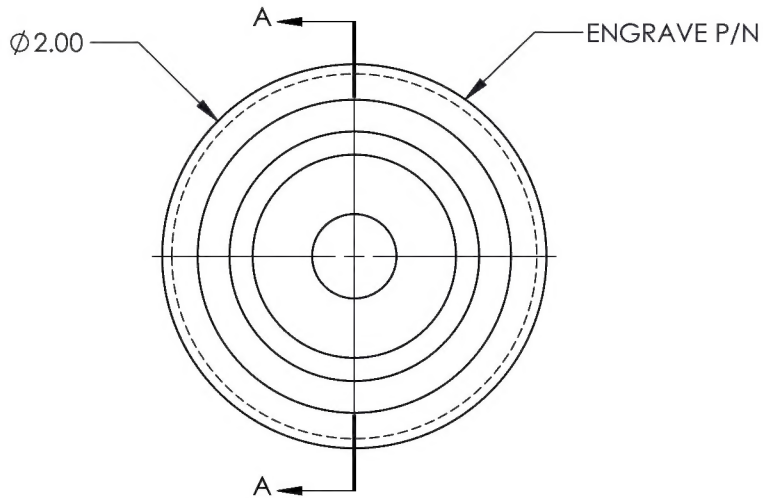
1. REF. AGUSTA T/N: 895-3101-33-101.
2. PART OF KIT RBW895-3101-31-107.

DART AEROSPACE	
TITLE TOOL ASSY, STAKING	
DWG NO. RBW895-3101-33-101	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: DUERFELDT APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109E/AW119
SCALE 1:2	DATE 3/4/2015
SHEET 1 OF 4	

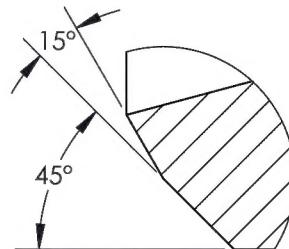
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLUG	4140/4142		2
			-3	1	BASE	4140/4142		3
			-5	1	PIN	STEEL	Ø7/16 X 4 (MCMASTER-CARR #98381A683) MODIFIED	4

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL

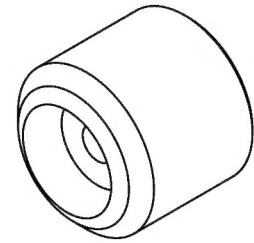


SECTION A-A



DETAIL B
SCALE 2 : 1

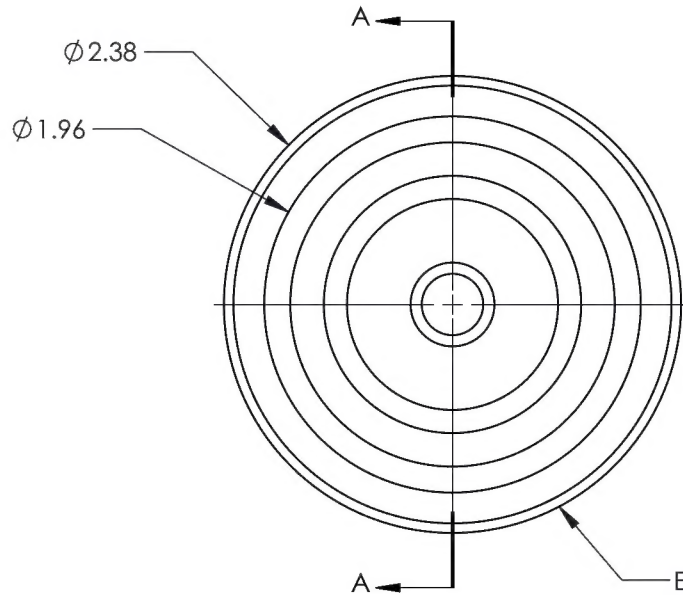
(-1)
PLUG



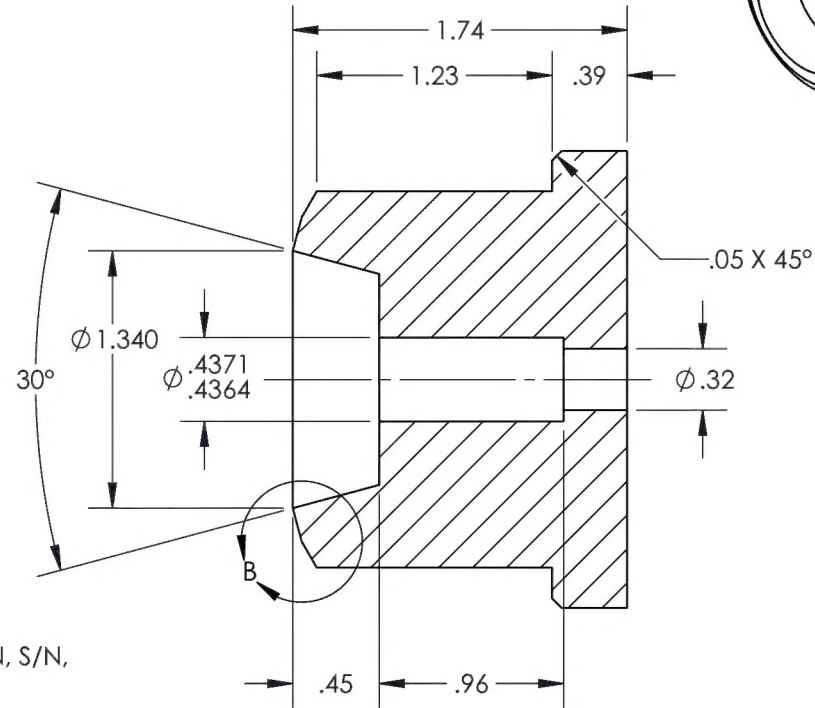
DART AEROSPACE	
TITLE TOOL ASSY, STAKING	
DWG NO. RBW895-3101-33-101-1	REV 1
MAT'L 4140/4142	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Gilbert</i>
.XXX ± .005	HEAT TREAT RC 50-55
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E/AW119
SCALE 1:1	DATE 3/4/2015
SHEET 2 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

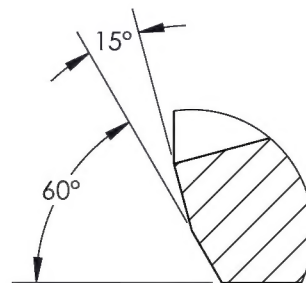
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



ENGRAVE T/N, S/N,
MADE IN USA



SECTION A-A



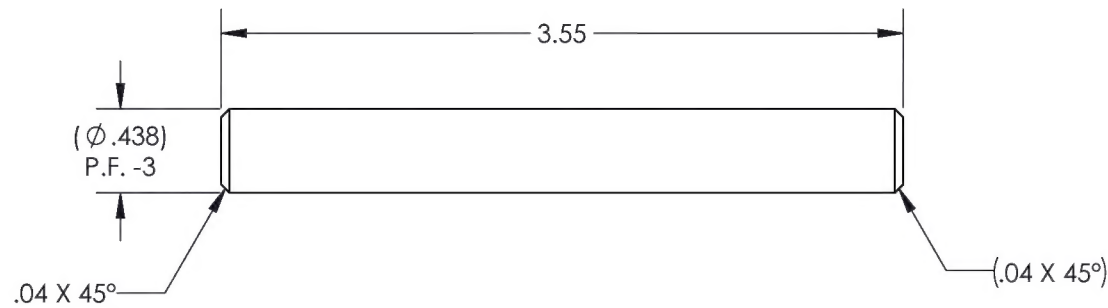
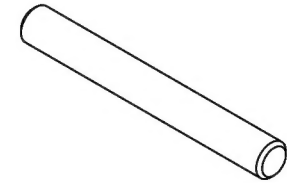
DETAIL B
SCALE 2 : 1

③
BASE

DART AEROSPACE	
TITLE TOOL ASSY, STAKING	
DWG NO. RBW895-3101-33-101-3	REV 1
MAT'L 4140/4142	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .005	HEAT TREAT RC 50-55
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E/AW119
SCALE 1:1	DATE 3/4/2015
SHEET 3 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



(-5)

PIN

DART AEROSPACE	
TITLE TOOL ASSY, STAKING	
DWG NO. RBW895-3101-33-101-5	REV 1
MAT'L STEEL	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E/AW119
SCALE 1:1	DATE 3/4/2015
SHEET 4 OF 4	